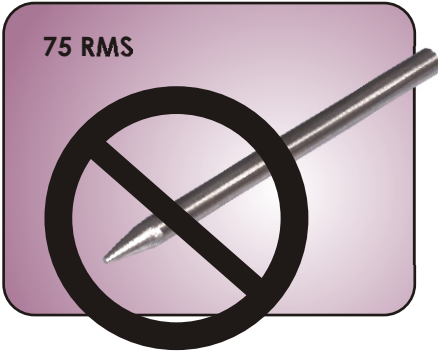




PRE - GROUND TIG ELECTRODE



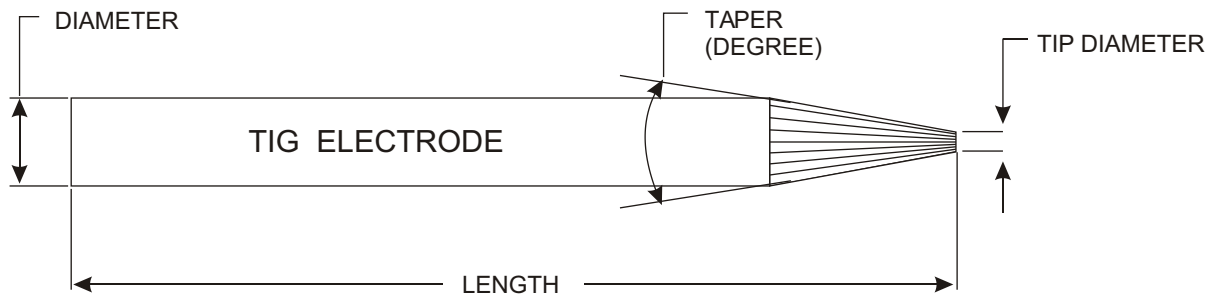
TYPICAL HAND GROUND

- ⊗ INCONSISTENT FINISH
- ⊗ INCORRECTLY GROUNDED
- ⊗ POOR ARC STARTING AND STABILITY
- ⊗ REDUCED ELECTRODE LIFE
- ⊗ RISK TUNGSTEN X-RAY DEFECT
- ⊗ INVOLVES POTENTIALLY HAZARDOUS HAND GRINDING



SAP STANDARD FINISH

- ⊗ EXTREMELY CONSISTENT FINISH
- ⊗ GROUNDED ON DIAMOND WHEEL
- ⊗ LONGITUDINAL GRINDING
- ⊗ EXCELLENT ELECTRODE LIFE
- ⊗ EXCEEDS ALL STANDARDS SET FOR TIG WELDING
- ⊗ MUST FOR ORBITALS / PLASMA / TUBEMILLS / MECHANICAL AUTO TIG PROCESS



TYPE - 2% THORIATED, 2% RARE EARTH, 2% CERIATED
DIAMETER - 1.0 / 1.6 / 2.0 / 2.4 / 3.0 / 3.2 / 4.0 MM

OTHER TYPE AND/OR DIAMETER ON REQUEST

HOW TO ORDER :

QUANTITY	LENGTH	DIAMETER	TAPER	TIP DIA.	TYPE

SPECIFY TOLERANCE ON : LENGTH / DIAMETER / TAPER (DEGREE)

SAP INDUSTRIES

A-541, T.I.C. INDUSTRIAL AREA , M.I.D.C., MAHAPE, NAVIMUMBAI 400701.
PH : 022-2778 1819 FAX : 022-2778 0711 E-MAIL : siwi@vsnl.com



FOR A GENUINE "SAP" PRODUCT LOOK FOR HOLOGRAM